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(71) Applicant: **CANON INC**

(72) Inventor: **KASUYA TAKASHIGE  
NAKAMURA TATSUYA  
CHIBA TATSUHIKO  
KANBAYASHI MAKOTO  
INABA KOJI**

(54) **FULL COLOR TONER KIT AND ELECTROSTATIC  
CHARGE IMAGE DEVELOPING COLOR TONER**

(57) **Abstract:**

**PURPOSE:** To provide a full color toner kit capable of providing a full color image excellent in color reproducibility even in any environment and to provide an electrostatic charge image developing color toner capable of fixing at a low temp., excellent in releasing property and exhibiting stable and high developing property.

**CONSTITUTION:** The full color toner kit is 20.5eV in the difference of work function of each of at least Magenta toner, cyan toner, yellow toner and black toner. The activation energy ( $\Delta E$ ) of fluidity of a binder resin

component is 30-45kcal/mol, a low m.p. wax having 50-110°C melting point (m.p.) and 40-60cal/g heat of melting ( $\Delta H$ ) is contained by 5-50wt.% as the releasing agent and the content of an organic solvent and/or polymerizable monomer is 21000ppm.

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